# **Closed Loop Stepper Motor**

Spark Motors Pvt. Ltd.

Contact: + 91 9890205159/ 9699345666

Email: spark\_motors@hotmail.com

sparkeaa@gmail.com sparkmotors@hotmail.com

Web: www.sparkmotors.in

## SEAS556



**SEAS556** is a new generation hybrid servo driver, it combines the advantage of the servo system and stepper system the system acts as nothing more than a high pole servo motor, the classic stepper motor noises and resonances vanish. Because the position is controlled, the motor can also no longer lose any steps up to its maximum torque.

#### **Features**

- Closed-loop control, no longer lose any steps, up to its maximum torque
- higher torque and higher speed
- Fast response
- Reduced motor heating and more efficient
- Zero-speed stability
- Smooth motion and super-low motor noise
- No Tuning and always stable.
- Lower cost

**SEAS556** is a low-cost, high-performance servo systems, suitable for a variety of large-scale automated equipments and instruments, such as low-cost, low vibration, noise, high-precision, high-speed devices, And it is ideal for applications where the equipment uses a belt-drive mechanism or otherwise has low rigidity and you don't want it to vibrate when stopping.

# **Electrical Specification**

Parameter	Minimum	Typical	Maximum	Unit
Input Voltage (DC)	20	-	50	VDC
Output Current (A)	0	-	5.6	А
Pulse Signal Frequency	0	-	200	Hz
Logical Signal Current	7	10	16	mA

## Microstep & Dir Setting (Steps / Revolution)

Step/Rev	Sw1	Sw2	Sw3	Sw4
Default	ON	ON	ON	ON
800	OFF	ON	ON	ON
1600	ON	OFF	ON	ON
3200	OFF	OFF	ON	ON
6400	ON	ON	OFF	ON
12800	OFF	ON	OFF	ON
25600	ON	OFF	OFF	ON
51200	OFF	OFF	OFF	ON
1000	ON	ON	ON	OFF
2000	OFF	ON	ON	OFF
4000	ON	OFF	ON	OFF
5000	OFF	OFF	ON	OFF
8000	ON	ON	OFF	OFF
10000	OFF	ON	OFF	OFF
20000	ON	OFF	OFF	OFF
40000	OFF	OFF	OFF	OFF

# Motor Direction (Sw5)

Motor Direction			
Sw5	ON	OFF	
Direction	Motor Direction Positive	Motor Direction Nagative	

#### Connectors & Pin Assisgment

The **SEAS556** has four connectors, connector for control signals connections, connector for stator signal connections, connector for encoder feedback and connector for power and motor connections. Control signal Connector

	Control Signal Connector
Name	Description
PUL+	Pulse Signal Positive
PUL -	Pulse Signal Negative
DIR +	Direction Signal Positive
ENA +	Enable Signal Positive, Usually Left Unconnected (Enable)
ENA -	Enable Signal Negative, Usually Left Unconnected (Enable)

Fig1. Common Cathode

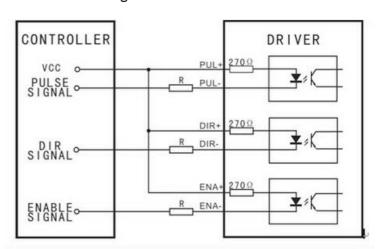
CONTROLLER

PULSE SIGNAL

PUL
R PUL+ 270 \( \text{PUL} \)

PUL
PUL-

Fig2. Common Anode



VCC	R
5V	0
12V	680 ohm
5V	1.8 ohm

#### Stator Signal Connector

Name	Description
ALM +	Alarm Signal OC Output, Normally Closed, Positive
ALM -	Alarm Signal OC Output, Normally Closed, Negative

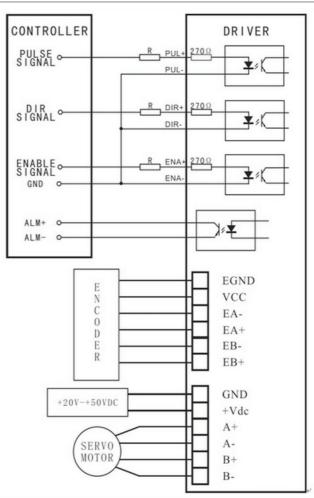
#### **Encoder Extension Cable Pin Out**

Name	Color
EGND	White
VCC	Red
EA -	Blue
EA +	Black
EB -	Green
EB+	Yellow

#### **Motor & Power Connector**

Name	Description
A +	Motor Phase A+(Blue)
A -	Motor Phase A- (Yellow)
B +	Motor Phase B+ (Black)
В -	Motor Phase B- (Red)
- Vdc	Power Supply Input(+20-+50VDC)
GND	Power Supply Input

#### **Typical Connection Diagram**



#### Problems & Solutions

Problems	Possible Cause	Possible Cause
Motor is not rotating	No power supply	Check the power supply
	No control signal	Check the control signal
	The driver is disabled	Don't connected the enable signal or enable the driver
	Supply voltage is too high or too low	Check the supply voltage
	Motor line wrong connect	Check the motor wiring
ALM lights flashing	Encoder line wrong connect	Check the encoder wiring
	Motor line short-circuit	Check motor lines eliminate the short-circuit
	Motor or drive failure	Replace the motor or drive
	Lose step	Restart driver
Motor rotates in the	SW5 setting wrong	Change SW5 state
wrong direction	The Micro steps set incorrectly	Set the correct segments
Inaccurate Position		
	Control signal is interfered	Eliminate interference
	Power supply voltage too low	Increasing the supply voltage
Motor Stalled	Accelerating time is too short	Extend the acceleration time

# Mechnical Specifications

unit: mm(inch)

