HYDRANT VALVE, DOUBLE OUTLET



STAINLESS STEEL-SS316, AS PER IS:5290

Hydrant valves (also called Landing valves) provide the means to draw water for firefighting from the Fire water piping network. They are normally mounted onto stand posts, fitted on the fire water network.

Brief Description: Hydrant Valve (Double headed), as per IS: 5290, made of Stainless Steel (SS316), having 100 mm flanged inlet, and 2 Nos. 63 mm Female Instantenous outlets, C.I. handwheels for hydrant operation, and PVC blank caps with chain. Body duly painted with 2 coats of superior quality paint. H.P. tested to 21 kgf/cm2 (body) and 14 kgf/cm2 (seat). Flow 1800 lpm (min) at 7 kgf/cm2.

1.		DATA

1.1 Make AAAG1.2 Size 63 mm

1.3 Inlet Flanged - 100mm NB IS: 1538 / ANSI B 16.5 150 #

1.4 Outlet 2 Nos. 63mm Female Inst. Adaptor

1.5 Reference Standard IS: 5290 TYPE B

2.0 MATERIAL OF CONSTRUCTION

2.1 Body, Bonnets, Female outlet and parts IS: 3444 Gr. IV (SS316)

Spindle IS: 3444 Gr. IV (SS316)

2.3 Spring Stainless Steel Wire IS: 6258

2.4 Hand Wheel2.5 WasherC.I. IS: 210 FG 200Rubber IS: 937 Type A

3.0 TESTING AND QUALITY CONTROL

3.1 Dimensional check Dimensions as per IS: 5290 Type B (See Drawing below)

3.2 Water Tightness Seat Test
 3.3 Hydrostatic Pressure Test
 3.4 kgf/cm² for 2.5 minutes.
 21 kgf/cm² for 2.5 minutes.

3.4 Performance requirements Flow test: 1800 lpm (min) at 7 kg/cm2 pressure

3.5 Documentation Internal inspection report, supplier's certificates, approved laboratory

test certificates

4.0 OPERATIONAL/ TECHNICAL DATA

4.1 Working pressure range upto 10 Kg/cm2

4.2 Weight (approx.) 17.0 Kgs.

5.0 FINISH

2.2

5.1 Body Painted - Fire Red Color as per IS: 5 Shade No. 536

5.2 Wheel Painted - Black Paint

5.3 Parts Polished

6.0 APPROVALS & MARKING

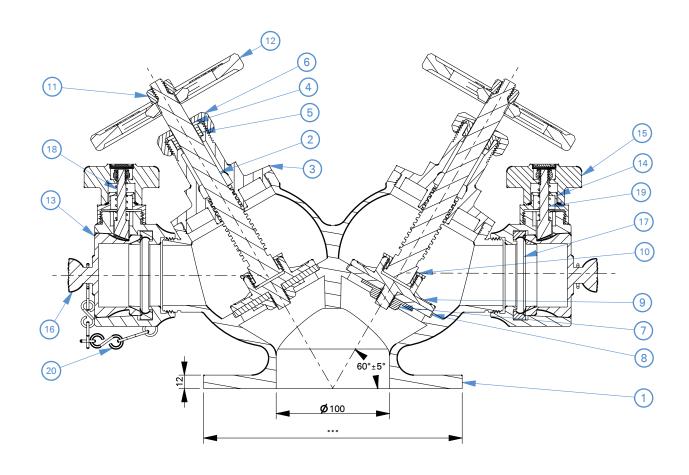
6.1 Approvals --

6.2 Marking on Hydrant valve BHOJEBROS / Size/ Year of Manufacture/ Sl. No

7.0 WARRANTY

7.1 Warranty & Guarantee 12 Months from the date of supply

Ahmedabad - 380001.





12 1102 2111211010110							
TABLE	FLANGE Ø	PCD	HOLES	HOLE Ø			
IS: 1538	220 mm	180 mm	8	19 mm			
ANSI B16.5 150#	228.6 mm	190 mm	8	19 mm			

PART LIST			PART LIST		
NO.	DESCRIPTION	MATERIAL	NO.	DESCRIPTION	MATERIAL
10	SEAT CHECK NUT	SS. IS:3444 Gr4.	20	CHAIN	GALVANIZED
9	STOP VALVE	SS. IS:3444 Gr4.	19	SPRING	SS.IS:6528
8	SEAT WASHER	RUBBER IS:937	18	CAM TOOTH	SS. IS:3444 Gr4.
7	CHECK NUT (SPINDLE)	SS. IS:3444 Gr4.	17	RUBBER RING	RUBBER IS:937
6	GLAND NUT	SS. IS:3444 Gr4.	16	BLANK CAP	S.S/P.V.C.
5	GLAND PACKING	ASBESTOSE ROPE	15	UPPER LUG	SS. IS:3444 Gr4.
4	GLAND BUSH	SS. IS:3444 Gr4.	14	LOWER LUG	SS. IS:3444 Gr4.
3	BONNET	SS. IS:3444 Gr4.	13	FEMALE OUTLET	SS. IS:3444 Gr4.
2	SPINDLE	SS. 316	12	HAND WHEEL	CI. IS:210
1	BODY	SS. IS:3444 Gr4.	11	HEX. NUT	M.S



HYDRAULIC TEST:

SEAT TIGHTNESS : 14KGF/CM2. (FOR 2.5 MINIUTES)
BODY : 21KGF/CM2. (FOR 2.5 MINIUTES)
FLOW TEST : 1800 LPM MIN @ 7KGF/CM2.



Shah Bhogilal Jethalal & Bros.

AHMEDABAD

TITLE:

Hydrant Valve, Double Outlet (63 mm), SS 316, As Per IS:5290

SCALE	DRAWING NO:	SHEET	REV.
N.T.S	SM101-63AS	1 OF 1	0