

Ha Serv OÜ is a timber industry based on Estonian capital. The company was established in 1996. In the initial years the main activities of the company were producing and marketing high-quality planed material from knot-free alder and aspen, which is used in the interior finishing of saunas. In years we have expanded our selection of products significantly. Our products can be broadly divided into three: planed material, finished saunas and thermo treated wood.

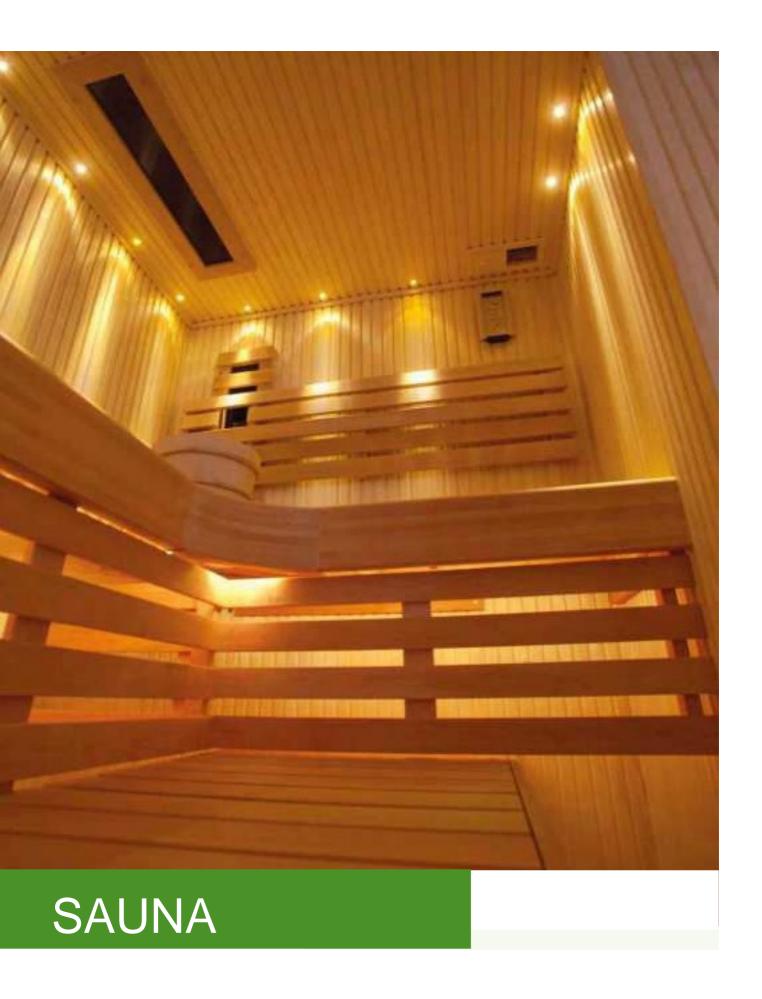
Under the trademarks Ha Serv and Saunax we produce and market sauna materials from hardwood and softwood: infrared and traditional saunas, thermo-treated wall panelling and terrace decking boards. Ha Serv OÜ has extensive experiences in the production of custom made saunas. We also produce sauna components such as doors, platform modules, benches and glued wood products.

Ha Serv OÜ is mainly focused on the export market, but we also sell our products via resellers in Estonia. Our contractual customers abroad are professional resellers and store chains. Ha Serv OÜ has experiences in exporting it's products to more than 25 countries. Most of them are located in Europe, but one part of our sales market has expanded also to Near East.

Ha Serv OÜ uses modern production technology from the world's leading producers Weining, two automated production lines Fisher/Paul and System TM, high-technology thermal treatment devices WTT and CNC wood processing devices. In early 2012 Det Norske Veritas (DNV) issued the company ISO 9001: 2008 quality management certification. We also possess the international FSC® and PEFC Chain of Custody certifications.

Ha Serv OÜ is a timber industry who is interested in long-term partnerships. Our purpose is to offer our customers high quality products, reliable customer relationships, constant innovation and solutions that correspond to the needs of the customers.





SAUNA WALL BOARDS



Dimension s	Pcs. in bundle	Alder	Aspe n	Thermo -	Thermo - alder
15 × 125	6	0	0	6	aluci
15 × 90	6	0	0	0	
15 × 68	6	0	0	0	0
12 × 90	10		0	0	8
12 × 65	10	@	0	0	





ST			_		
S	Dimension s	Pcs. in bundle	Alder	Aspe n	Thermo
4	15 × 120	6	8	9	aspen
	15 × 90	6	8	8	9
	15 × 68	6	8	0	0
	12 × 90	6	9	0	0



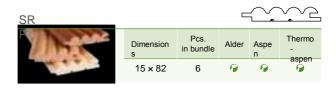


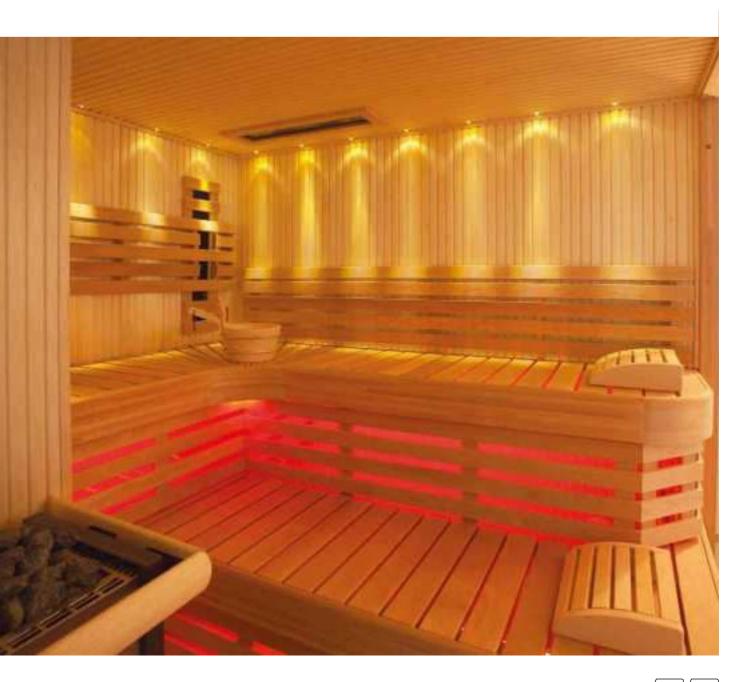


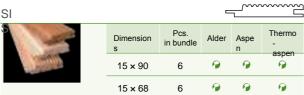
ST			_		
	Dimension s	Pcs. in bundle	Alder	Aspe n	Thermo -
A CONTRACTOR OF THE PARTY OF TH	15 × 120	6	@	0	6
	15 × 90	6	0	0	•
	15 × 65	6	0	0	0



STF			_		
2	Dimension s	Pcs. in bundle	Alder	Aspe n	Thermo
1000	15 × 120	6	0	0	aspen
	15 × 90	6	0	0	•
	15 × 65	6	9	8	•















HS UNEDGED				
TIMBER	Dimension s	Pcs. in bundle	Alder	Dark thermo- alder
	22 × 120-250	1	0	aluci
	18 × 120-250	1		0

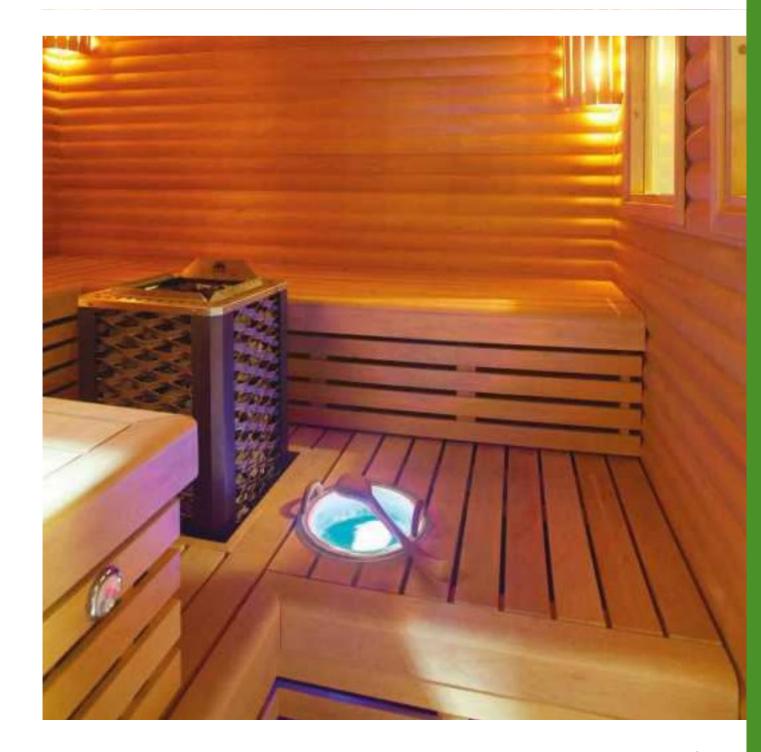
SAUNA BOARDS

SH



Dimensions	Pcs. in bundle	Alder	Aspe n	Thermo - aspen	Thermo - alder
28 × 140	4	@	0	6	
28 × 120	4	0	•	0	
28 × 90	4	0	•	0	8
28 × 65	4	9	8	8	8
28 × 45	8	0	0	8	
21 × 90	5	0	0	0	
21 × 65	5	0	•	8	





■ HARDWOOD **MOULDINGS**



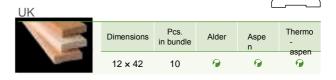
Dimensions	Pcs. in bundle	Alder	Aspe n	Thermo
15 × 45	10	0	0	aspen (a)







Dimensions	Pcs. in bundle	Alder	Aspe n	Thermo
21 × 21	10	8	6	aspen





Dimensions	Pcs. in bundle	Alder	Aspe n	Thermo
25 × 25	10	0	0	aspen





Dimensions	Pcs. in bundle	Alder	Aspe n	Thermo
14 × 30	20	0	0	aspen 🕝



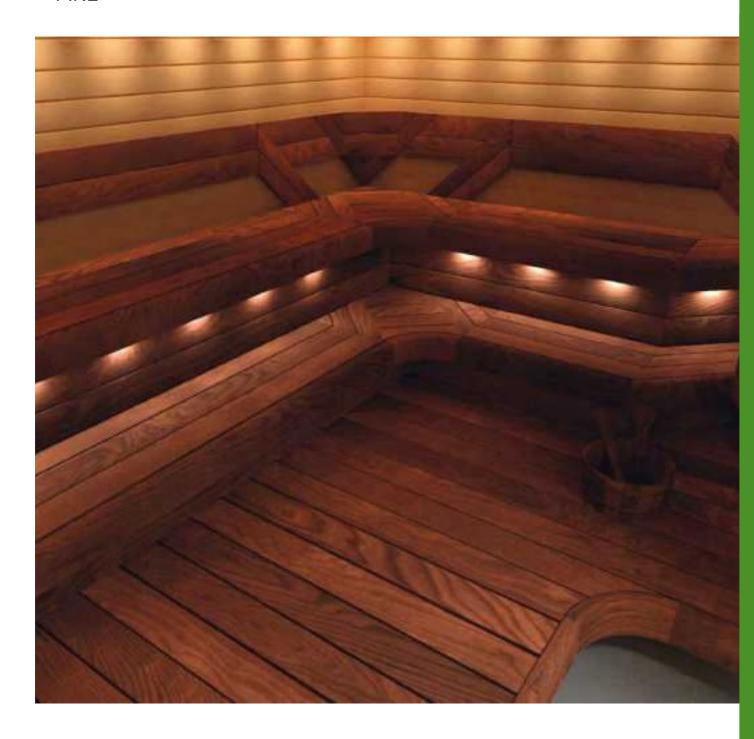








THERMO RADIATA PINE



SAUNA WALL BOARD STS

Dimensions	Pcs. in bundle
15 × 90	6
15 × 140	6
19 × 185	5
19 × 100	э

SAUNA BOARD SH

Dimensions	Pcs. in bundle	
26 × 92	4	
26 × 140	4	
26 × 185	3	

■ DARK THERMO-ALDER

SAUNA BOARD

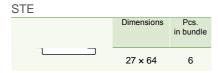
Dimensions	Pcs. in bundle
28 × 45	8
28 × 65	4
28 × 85	4



SAUNA WALL BOARD

Dimensions	Pcs. in bundle
 15 × 65	6
15 × 85	6
15 × 120	6





imension	Pcs. in bundle
27 × 90	4

ST		
	Dimension s	Pcs. in bundle
	15 × 65	6
	15 × 85	6
	15 x 120	6

ST		
	Dimensions	Pcs. in bundle
	15 × 65	6
	15 × 85	6
	15 × 120	6

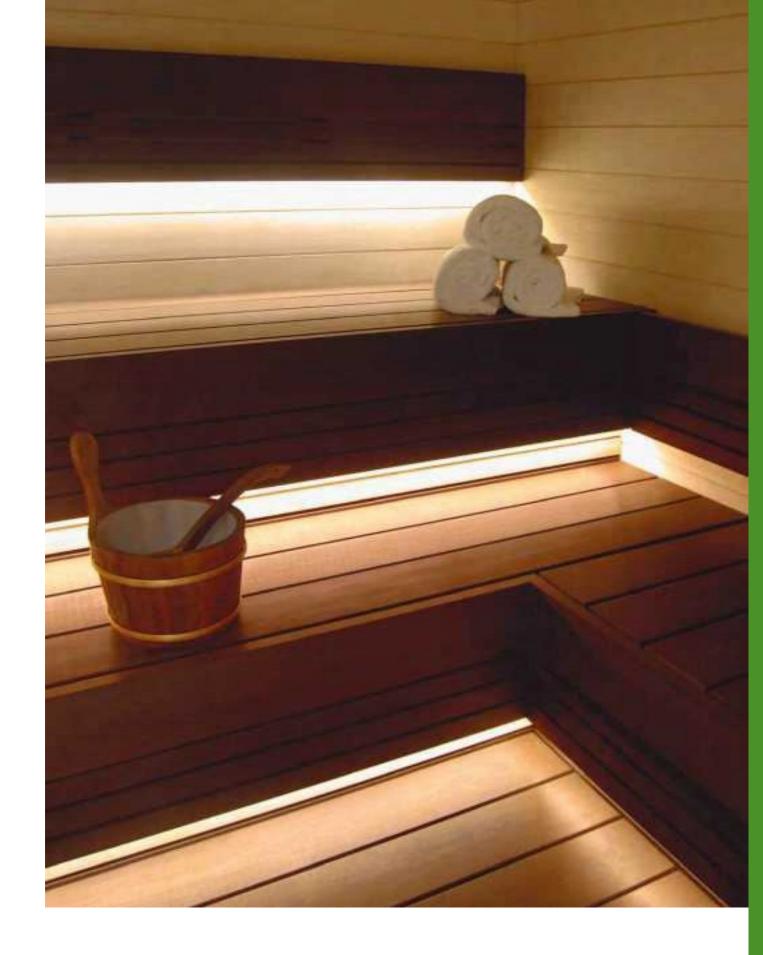
SIS		
	Dimensions	Pcs. in bundle
	15 × 65	6
	15 × 85	6
	15 × 120	6

STP		
VALEURA	Dimension s	Pcs. in bundle
	15 × 65	6
	15 × 85	6
	15 × 120	6

STS		
	Dimensions	Pcs. in bundle
	15 × 65	6
	15 × 85	6
	15 × 120	6

STV		
VALEURA	Dimension s	Pcs. in bundle
	15 × 65	6
	15 × 85	6
	15 × 120	6





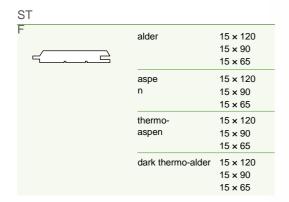
HARDWOOD MOULDINGS

Dimension Pcs. in bundle 14 x 60 5

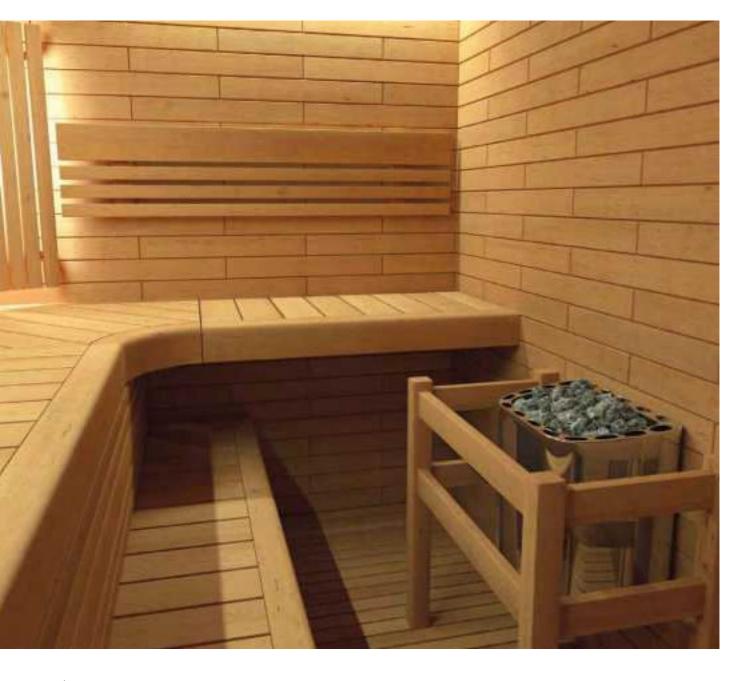
S		
	Dimensions	Pcs. in bundle
	14 × 30	4

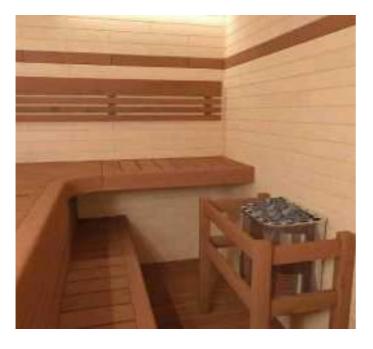
UK		
	Dimension s	Pcs. in bundle
	12 × 42	5

■ END MATCH













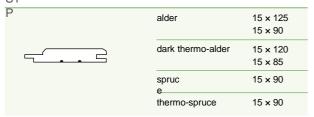






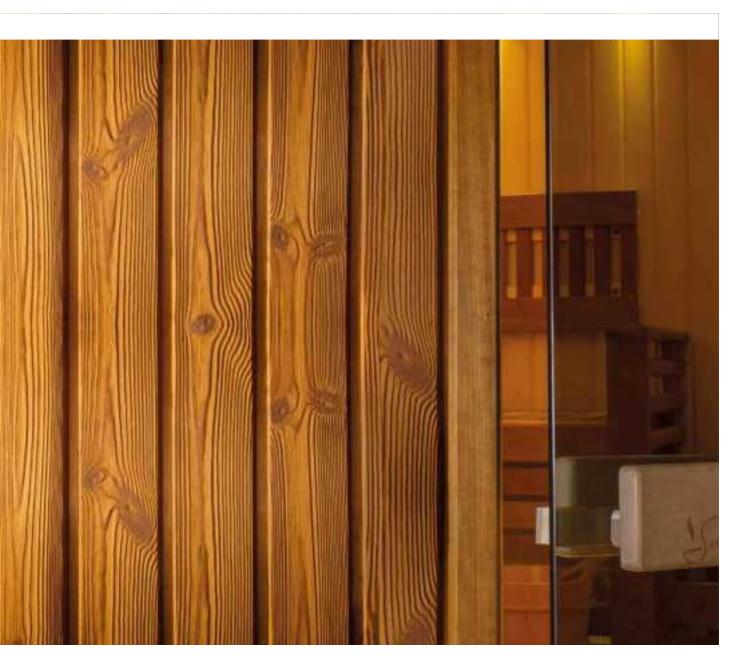
BRUSHED MATERIAL

ST SAUNA WALL BOARD



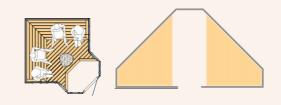
STS		
4	alder	15 × 120 15 × 90
	dark thermo-alder	15 x 120 15 x 85
	thermo radiata pine	19 × 185

ST		
s ————————————————————————————————————	alder	15 × 120 15 × 90
	dark thermo-alder	15 x 120 15 x 85





SAUNA





TRADITIONAL SAUNAS TRENDLINE

120 x 120 cm
120 x 150 cm
120 × 180 cm
150 × 150 cm
$150 \times 180 \text{ cm}$
$150 \times 200 \text{ cm}$
$200 \times 200 \text{ cm}$
200 × 250 cm

- Outside height 205 cm
- Wall panelling STP 15×90 spruce, vertical
- Bench material SHP 21×90 aspen, short board
- Full glass sauna door 6x19 or 7x19, tempered 8 mm bronze glass, Trendline handle, Abloy hinges
- Sauna includes upper and lower bench, heater guard, sauna lamp with shade under the bench, light switch













