

# VIBRATION, TEMPERATURE AND ACOUSTICS SENSOR

PATENTED EDGE TECHNOLOGY FOR EQUIPMENT MONITORING AND REALITY

# **ABOUT US**



- We are Eureka International. We are experts in the field environmental footprint reduction technologies and equipment monitoring and can be your perfect partners in your journey towards sustainability
- We are certified by the Bureau of Energy Efficiency
- We have been working with almost all the sectors in the industry
- We have more than 100+ major clients from across the world

# OUR OFFICES

#### **OUR KEY CLIENTS**





























# **OUR SERVICES AND PRODUCTS**

**Opening Minds to Infinity** 



**Electrical Safety Audit** 



**Thermography** 



**Condition Monitoring** 



**Ammonia Integrity Survey** 



**ETP Integrity Inspection** 



**Arc Flash Study** 



**Equipment Balancing** 



**Thickness Testing** 



**Sound Integrity Survey** 



**Energy Audits** 



**Online Vibration Monitoring** equipment



**PRODUCTS** 

SERVICES

25% Reduction in CT Fan energy



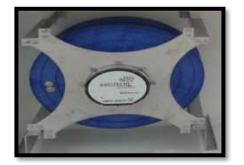
20% Reduction in Chiller Energy



**HRU for Air Compressor** (Premium Product)



100% elimination of CT **Blowdown Water** 



**40% Reduction in AHU Energy** 

# CONTENT



NEED FOR CONDITION MONITORING

CONDITION MONITORING – PROCESS

OUR SOLUTION AND ITS BENEFITS

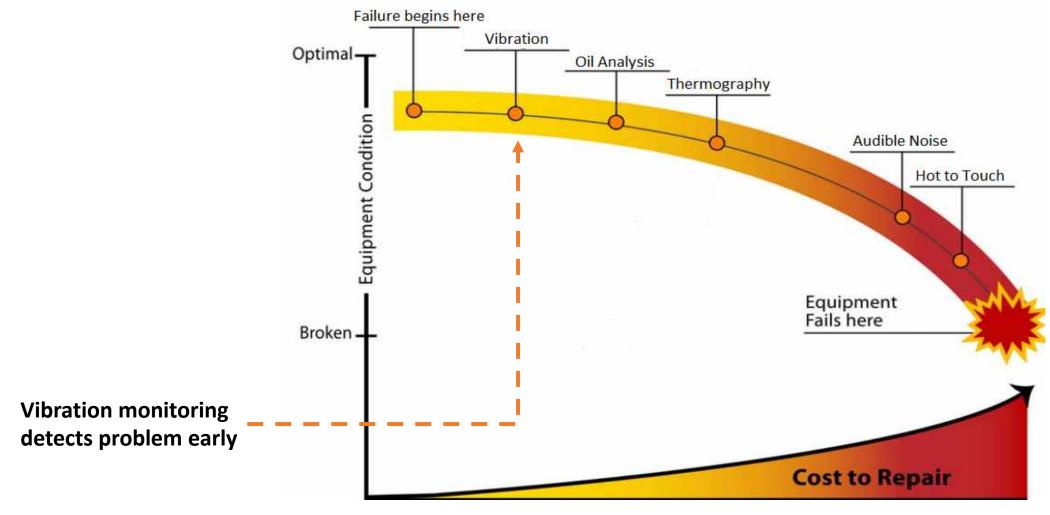


# NEED FOR CONDITION MONITORING

# **NEED FOR CONDITION MONITORING**



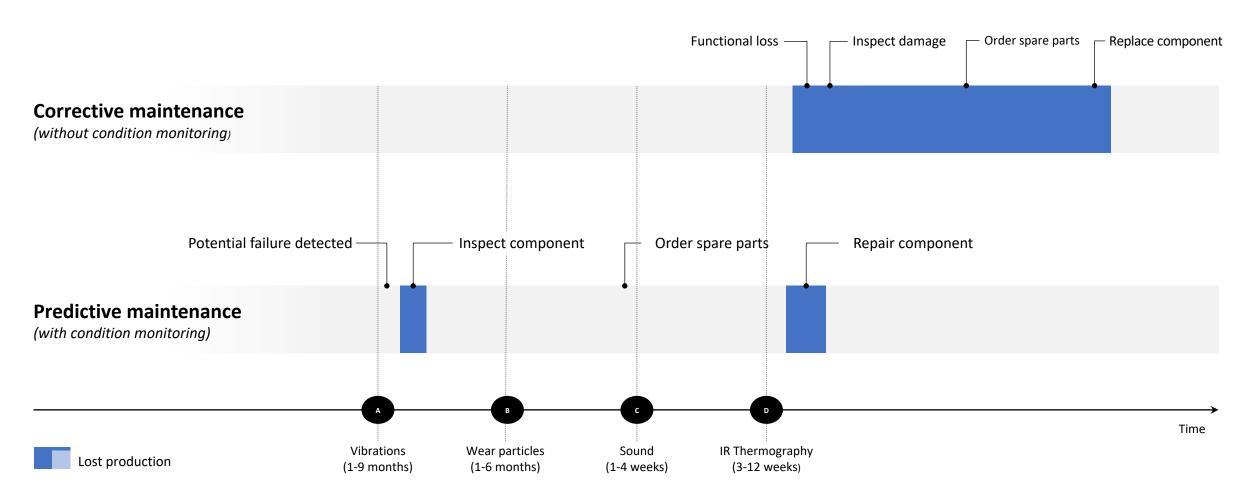
 Condition monitoring is developed to detect potential failures early and allow efficient planning of preventive maintenance



# **NEED FOR CONDITION MONITORING**



 Condition monitoring is enabling predictive maintenance and can thereby result in significant O&M savings for Industry owners



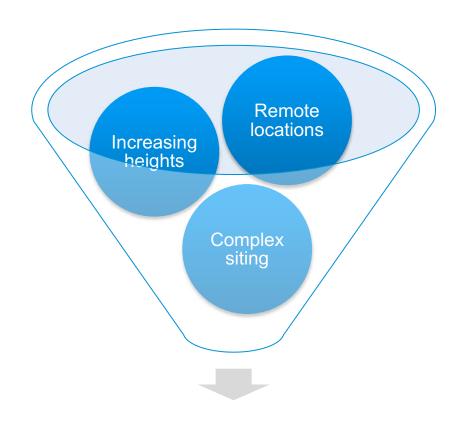


# CURRENT CONDITIONING MONITORING PROCESS

# WHICH EQUIPMENTS TO MONITOR?



 The contributions of condition monitoring to O&M cost reductions are widely recognized throughout the all industry

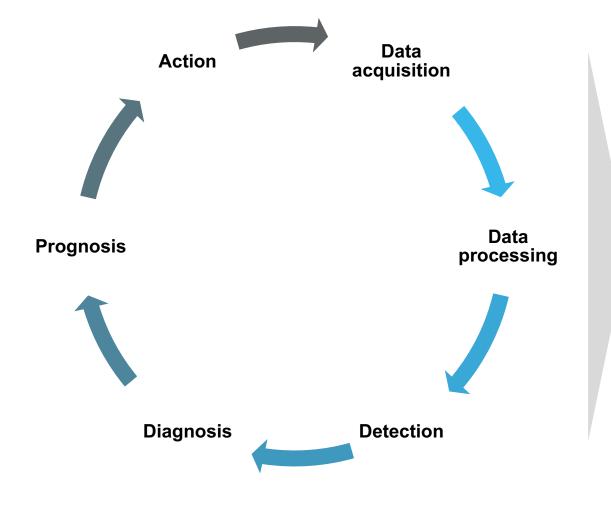


#### Increased business case certainty · Receive early warning of potential failures Improve visibility into Full analyses and action asset conditions recommendation · Avoid major failure and significant repair costs **Enable predictive** Allowing scheduling for parts maintenance and equipment hire · Improved availability and uptime Increase return on Asset Higher power output through investment reduction of LPF

# **CONDITION MONITORING - STEPS**



 Condition monitoring is developed to detect potential failures early and allow efficient planning of preventive maintenance



- Vibration-based condition monitoring systems are most used for monitoring the drivetrain of Equipment's.
- Condition monitoring is based on the fact that most damages in rotating machinery (like the drivetrain) lead to excessive vibration and that each mechanical unbalance or defect generates a unique vibration pattern.
- Sensors measure vibrations in the equipment and relay information to a Edge Computing device itself (vEdge).
- Vibration sensors can detect faults at an earlier stage than other sensors that equipment are equipped with (such as process parameter sensors, like temp).





# OUR SOLUTION AND ITS BENEFITS

# **OUR SOLUTION**



 We offer our users a complete condition monitoring solution that combines Integrated vibration + Temperature + Acoustic data



**Legacy Systems** 



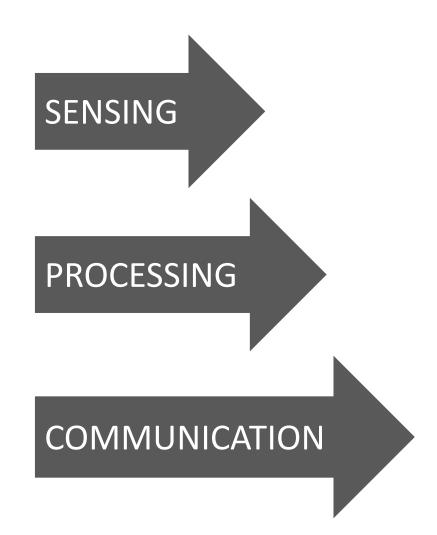


# **OUR SOLUTION AND ITS BENEFITS**



• 80% potential failures can now be identified at 20% of the cost



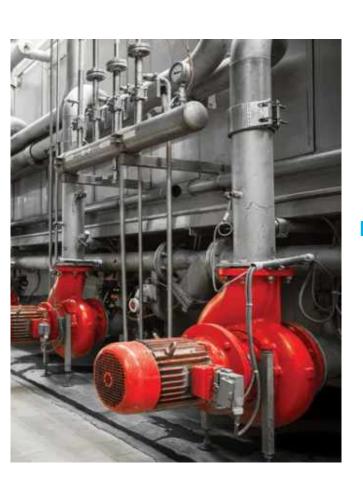


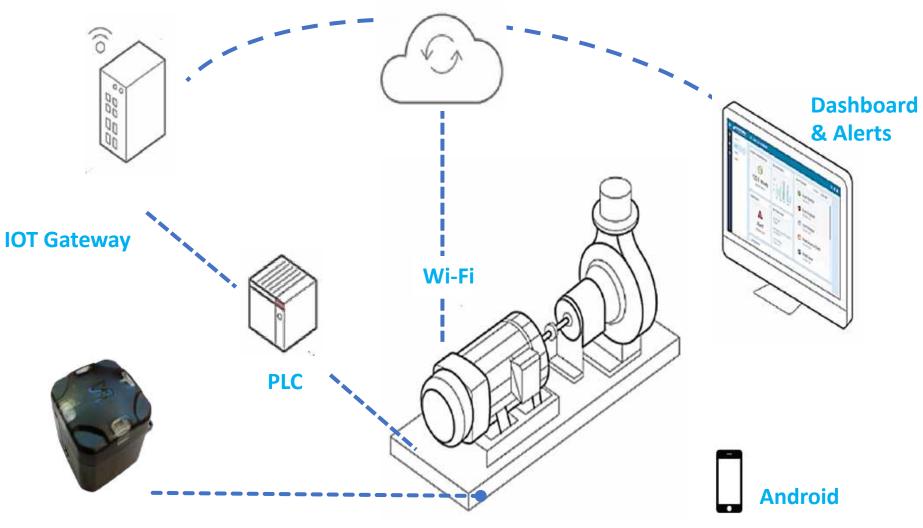
- Realtime condition monitoring
- Potential fault detection
- No need of additional hardware or software application

# **SEAMLESS INTEGRATION**

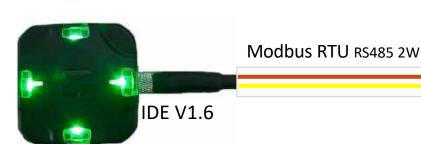


• Our sensor offers seamless cloud and PLC / DCS integration





# **RS485 INTEGRATION**

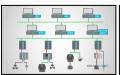


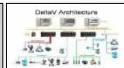


PLC's



DCS





- > RS 485 Specifications:
- Protocol: Modbus RTU
- ➤ Physical layer : RS485 2wire
- ➤ Baud support: 1.2 kbit/s to 115.2 kbit/s
- > Parity: 0/1
- > Stop bit: 1 / 2

SCADA



**IOT GW** 



# ADVANTAGES OVER OFFLINE AND ONLINE SYSTEMS | Eureka International Opening Minds to Infinity



Data Capturing Mechanism	Offline	Online	On-Edge
Data Monitoring in No Load Condition	<b>√</b>	<b>√</b>	<b>✓</b>
Data Monitoring in Load Condition	×	$\checkmark$	<b>✓</b>
24 x 7 Equipment Condition Monitoring	×	$\checkmark$	<b>✓</b>
Event & Alert Capturing	×	$\checkmark$	<b>✓</b>
Trend Visualization	×	$\checkmark$	<b>✓</b>
Spectrum Analysis 24x7	×	×	<b>✓</b>
Real-time local diagnostic indication	×	×	<b>✓</b>
Local Alarms & Visual Alerts	×	×	<b>✓</b>
FFT Spectrum for fault isolation on Mobile	×	×	<b>✓</b>



## WEB BASED DASHBOARD





By Velocity
By Velocity
By Velocity

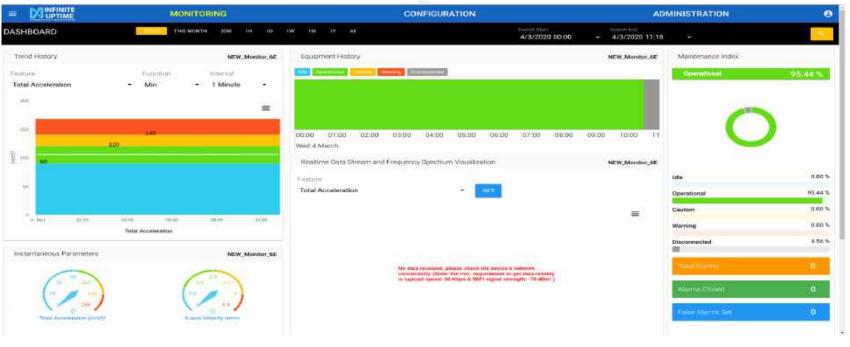
- Quicker deployment
- Scalable up to 10,00,000 IDEs
- Rapid biweekly upgrades
- Auto-threshold setting
- **APIs** for software integration

 Single screen toggle between customer creation, machine creation and data visualization

monitor 11

12

- Visualization of FFTs faster,
   reliably and with diagnostics
- Configurable low frequency cut-off and windowing of FFT
- **On-premise** deployment



# **INSIGHTS ON TREND PLOTS**



• Our dashboard gives you real-time trends of each equipment





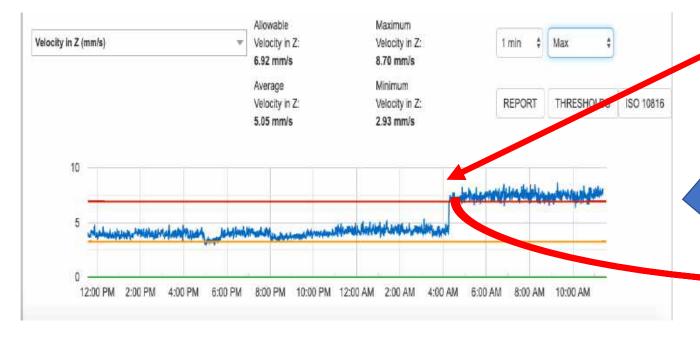


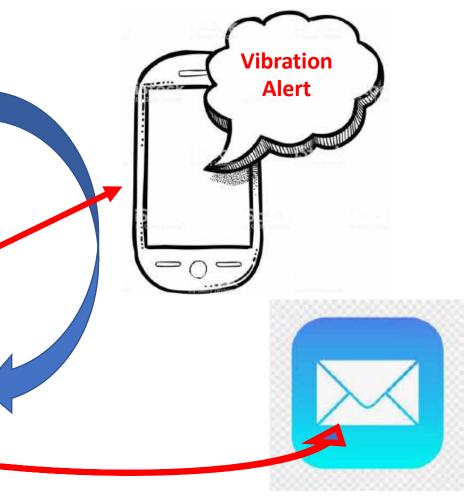
# ACTIVE COMMUNICATION OF TREND CHANGES



#### **Catastrophic disaster averted**

Our device alerted the operations team upon seeing a rising trend in vibration and corrective actions immediately followed. Foundation bolts of the motor had gone loose.

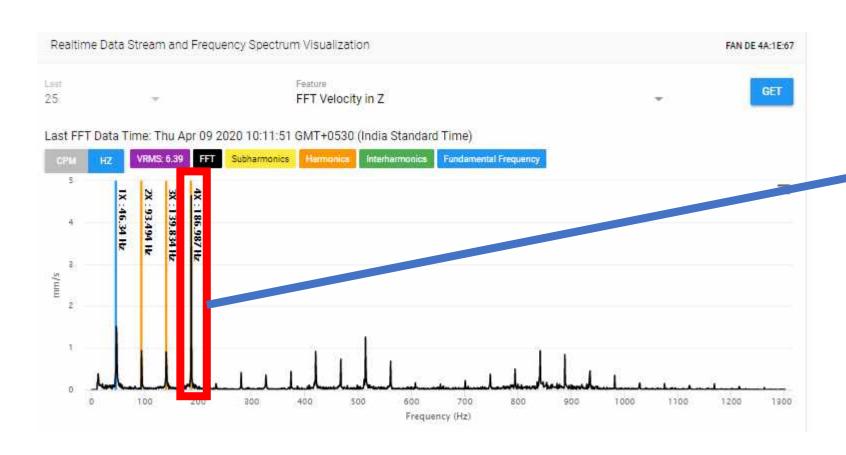




# **DIAGNOSTICS CONFIGURATION**



• We offer configurable diagnostics at a device level to enable in-system diagnosis and prognosis for you to take the right action at the right time





# DIAGNISTICS CONFIGURATION



• Through configuration, you can predict the following faults:

Bent Shaft

Misalignment

Weak Foundation

Soft Footing



Blade Faults

Flow Turbulence

**Bearing Defects** 

**Pump Cavitation** 

# OTHER KEY ADVANTAGES



# vEdge

Smaller form factor of 44mm x 44mm – good for all equipments

OTA enabled and can be upgraded and diagnosed remotely

Stud-mounted option as well as magnetic mounting option

5V – 24V input which is readily available in most of the industry without using an SMPS

Connectorized design, with BNC connector

Better frequency response with 1.6 kHz linearity & 1600 LOR

More accurate frequency, vibration, temperature and acoustic data

More accurate diagnostic configuration on the edge



# MACRO BENEFITS TO THE INDUSTRY



### Reduction in Maintenance Fixed Costs

- Up to 20% reduction in maintenance fixed costs are possible with a deployment of vEdge sensors on all important rotating machines in a plant
- No need to send manual labour to each machine to measure its vibrations

# 10-15% Improvement in Uptime

• 10 – 15% improvement in uptime is achievable by moving from time-based maintenance to 24x7 predictive maintenance resulting in no surprises or sudden breakdowns at a plant

# Reduction in spares inventory

• Up to 30% reduction in spares inventory has been achieved by employing vEdge sensors which gives root-cause analysis of impending failures

#### Safety

- Physical distancing and reduction in external outsourced service labour improves the safety of the organization and plant in the times of Covid-19
- With sensors on all rotating machines, no outsourced services are needed to manually measure vibration data from each machine

# **USERS OF VEDGE**



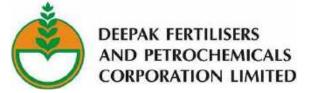




















Hirschvogel Automotive Group



































# THANK YOU