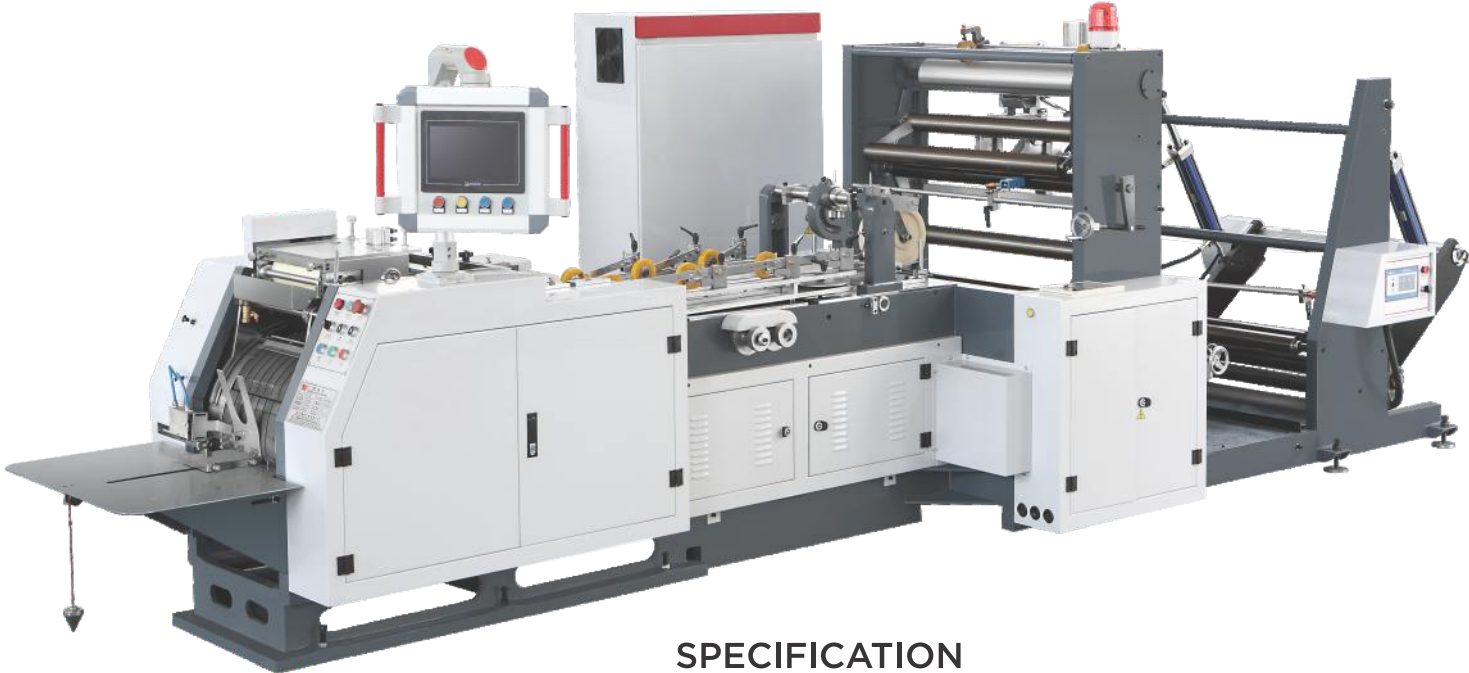


# PAPER BAG MAKING MACHINE

## ZXCY-400

Automatic High Speed Point Tooth Food Paper Bag Making Machine



### SPECIFICATION

MODEL	ZXCY-400
Paper Weight	40-80g/m2
Bag Length	120-400mm
Bag Width	70-250mm
The width of paper roll	260-720mm
Bag Speed	20-200pcs/min
Machine Power	12kw
Machine total weight	3000kg
Overall dimension (WxLxH)	2100x6000x1900mm

### CHARACTERSTICS

- It is suitable for paper between 40-80gsm.
- It can control bag length through human-machine interface.
- The PLC system can calculate parameters correctly
- It is equipped with an accurate photocell system.
- Cut by the point cutter.

# CY-290 CY-460

Automatic Roll to Square Bottom  
Paper Bag Making Machine



CY-290/460 type adjustable roll to square bottom paper bag making machine, has the advantages of high speed, high Production efficiency and wide adjustment range. It is designed to manufacture square bottom paper bags from paper roll in blank or printed, and can complete side gluing, tube forming, cutting bottom impressing, bottom gluing, bottom forming and final product output within one time. Controlled by PLC system, equipped with touch screen and servo motor for bag length control, this machine can produce a variety of specifications paper bags. It is ideal equipment for making paper bag for foodstuff bag or shopping bag.

1. Use hydraulic lifting for material handling and automatic tension control system for unwinding.
2. Side gluing uses Italy ZATOR.
3. Automatic error correction uses Italy SELECTRA
4. Paper tube forming device with thumb-cut function
5. Automatic stop when there is no material
6. Centre clip, drum wheel clamp and drum wheel mechanical finger all use spider synchronous adjustment mechanical design, which can significantly reduce the adjustment time for replacing size.
7. Use German KEB servo with SICK photoelectric eye, which can accurately track the printed material.
8. Equipped with automatic lubrication supply system and jams alarm system

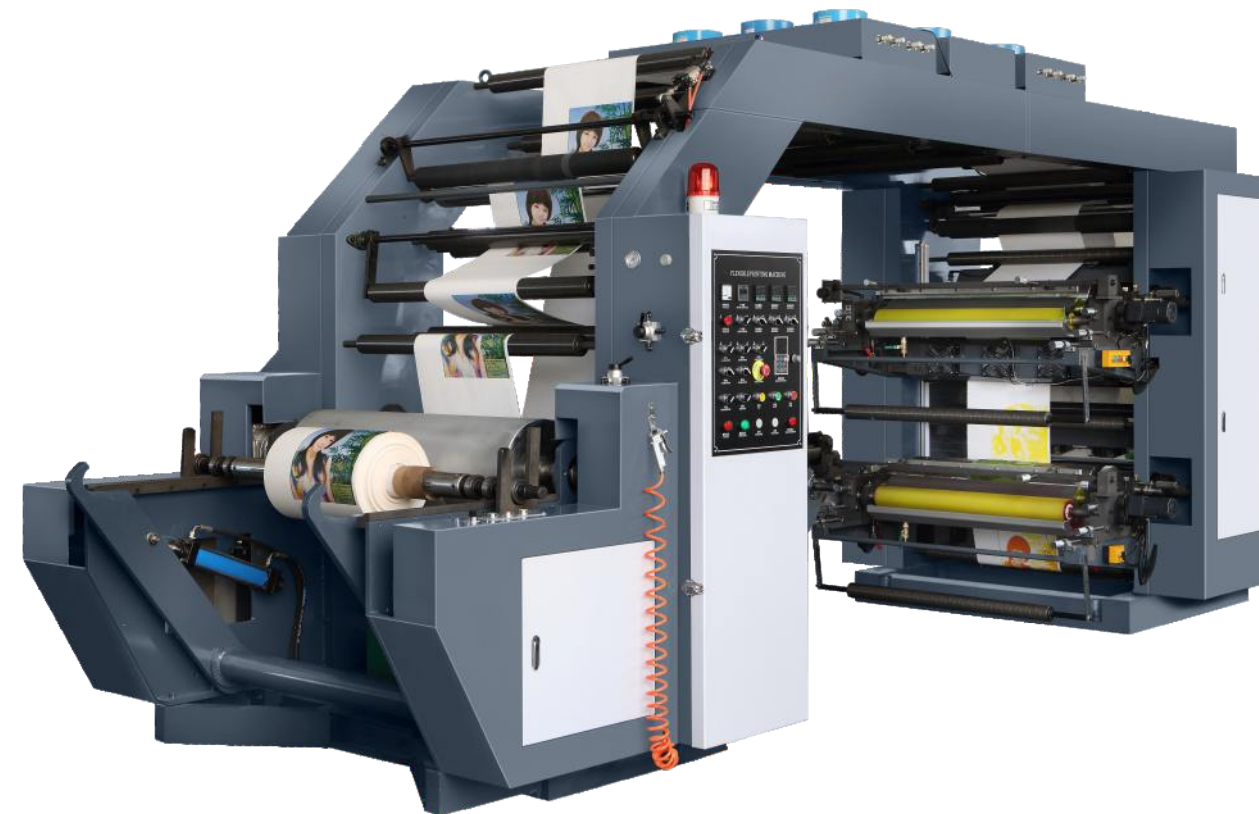
## SPECIFICATION

MODEL	CY-290	CY-460
Paper Roll Width	320-900mm (12.60"- 36.61")	600-1300mm (23.62"- 51.18")
Tube Length	260-533mm (10.24"- 20.99")	260-533mm (10.25"- 21.0")
Bag Width	120-290mm (4.72"- 11.42")	220-460mm (8.66"- 18.11")
Bottom Size	60-160mm (2.36"- 6.30")	60-160mm (2.36"- 6.30")
Paper Thickness	60-150gsm	60-150gsm
Max. Paper Roll Diameter	Ø1300mm (51")	Ø1300mm (51")
Material Core Diameter	Ø76mm (2.99")	Ø76mm (2.99")
Max. Production Speed	200pcs/min	180pcs/min
Total Power	15kw	15kw
Machine Weight	8500 kg	10000 kg
Machine Size (LxWxH)	8600 x 2500 x 1800mm	8600 x 3000 x 1800mm

## Four Colour Overlapping Type Synchronous Belt High Speed Printing Machine

### Introduction

1. The machine use synchronous belt working, low noise, and it can usefully control the machine on and off speed change, setting the color accurately.
2. Machine rewinder is hydraulic and pneumatic control and friction winder, make the material more tight and more smooth.
3. Machine unwinder is with EPC and hydraulic, no need lift the material manually.
4. Machine uses hydraulic up and down, printing gear is helical gear.
5. Machine is controlled by inverter.
6. Machine speed: 120 meter/min. Printing speed: 8-100 meters/min.
7. The machine will automatic alarm before the machine start.



### SPECIFICATION

Max. Width of Substrate (mm)	600	800	1000
Max. Printing Width (mm)	560	760	960
Printing Material (paper & film)	20-350	20-350	20-350
Printing Speed (m/min)	120m/min	120m/min	120m/min
Plate thickness	1.7 - 3.4	1.7 - 3.4	1.7 - 3.4
Weight of Machine	4000	4500	5000
Machine Size	5.3 x 1.8 x 2.6m	5.3 x 2.0 x 2.6m	5.3 x 2.2 x 2.6m



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