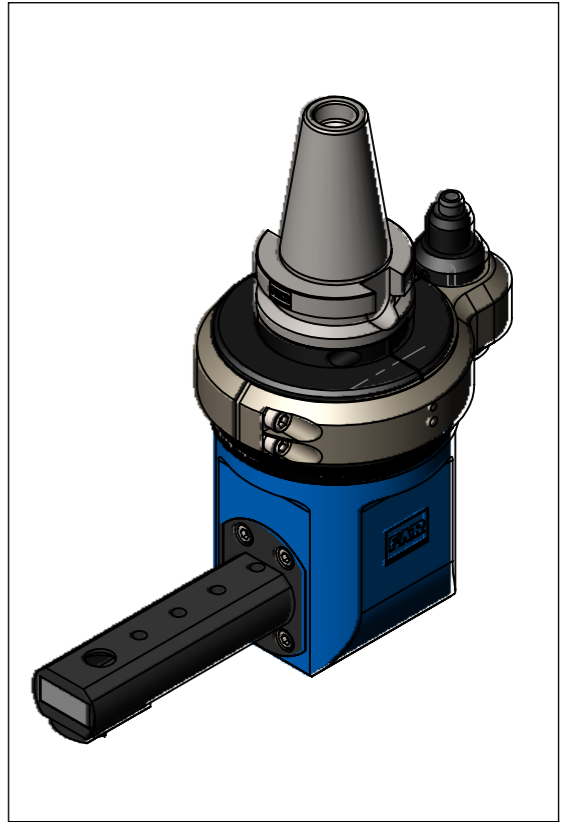
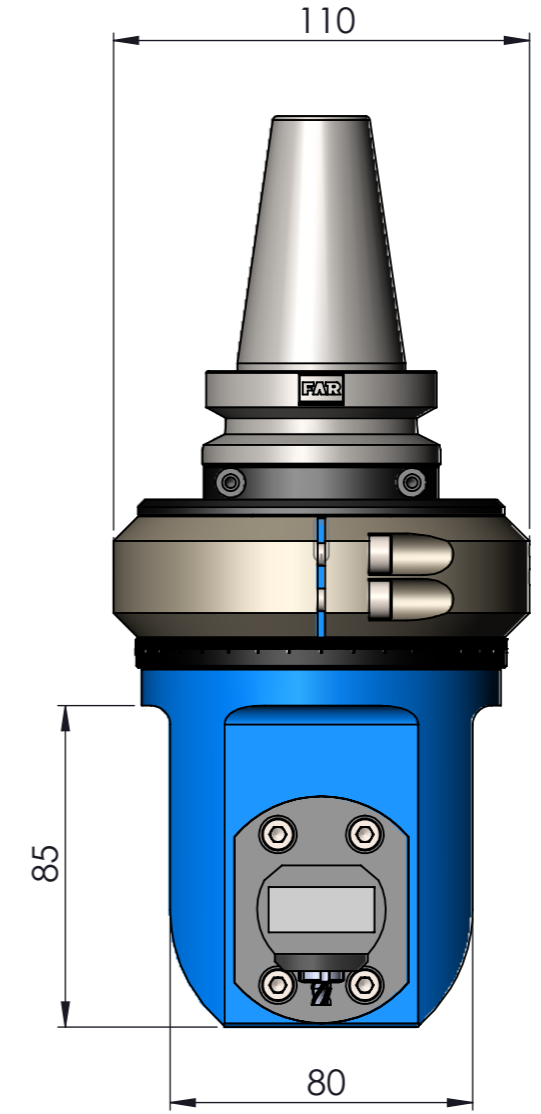
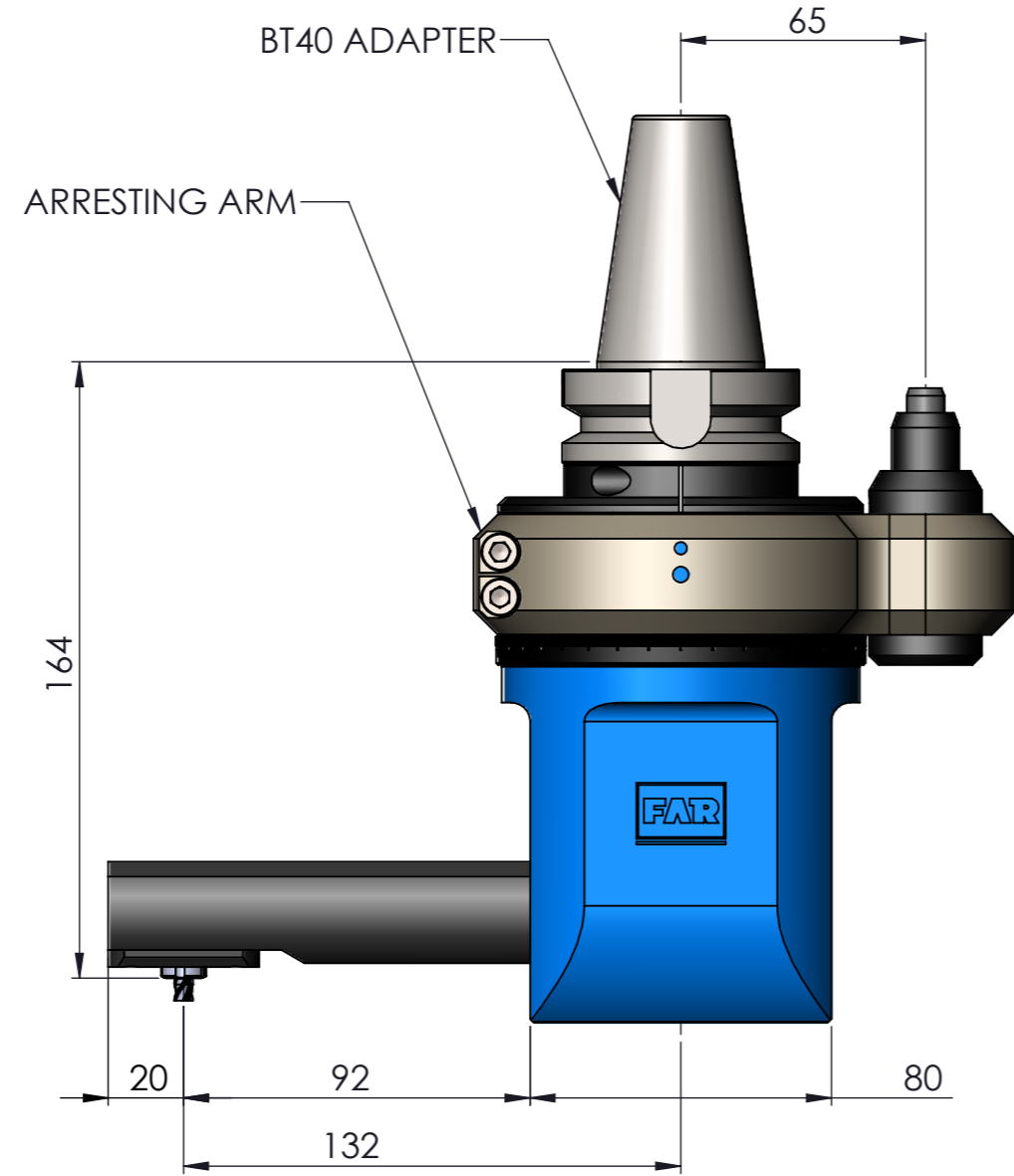
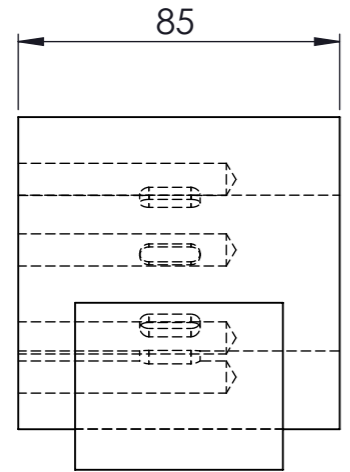


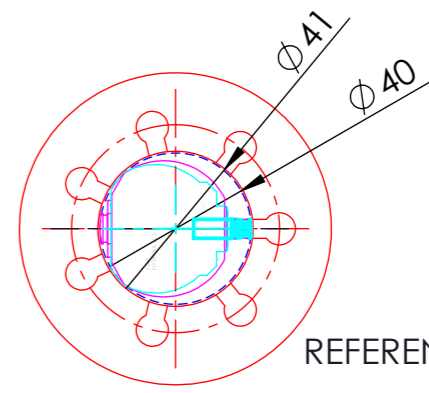
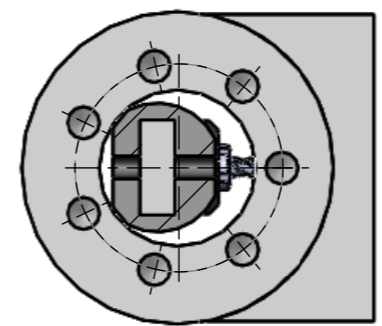
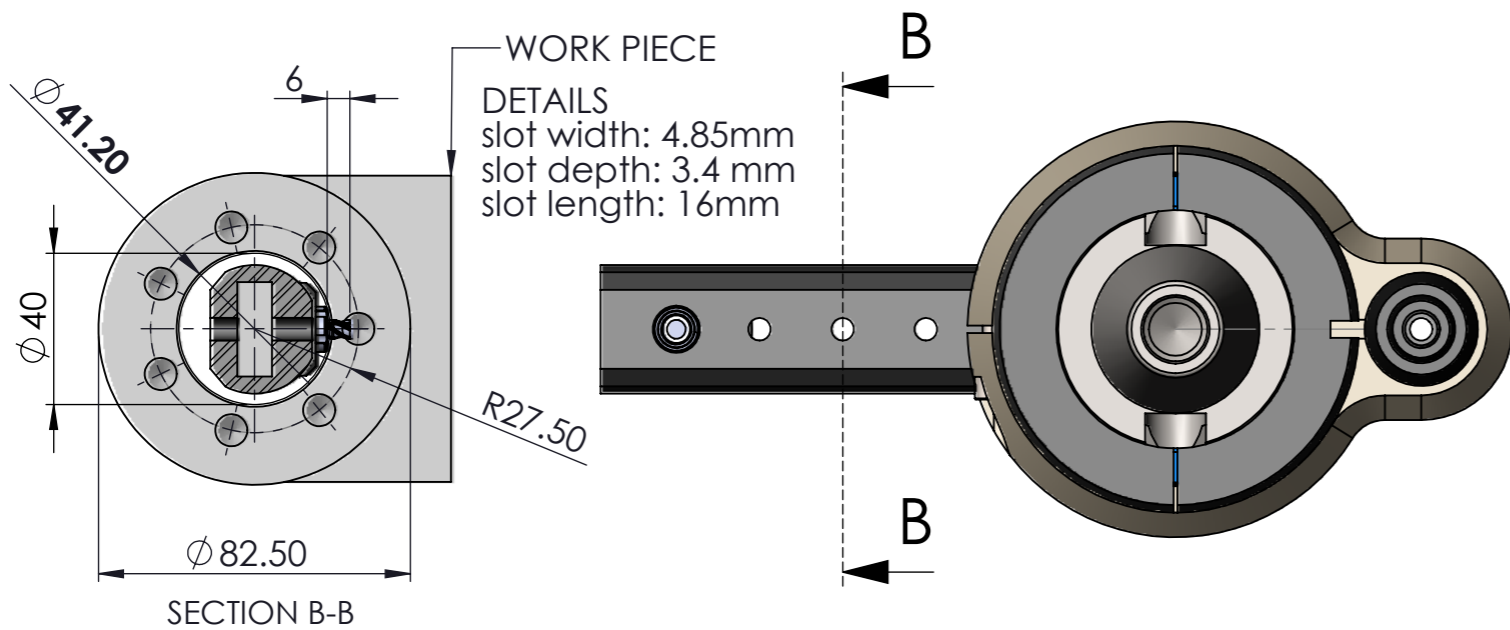
IF IN DOUBT ASK.
DO NOT MEASURE DRAWING

Surface finish
Ra value-
Roughness value no

N1 N2 N3 N4 N4 N4 N5 N6 N7 N8 N9 N10 N11 N12



MAX.TORQUE : 1.5Nm
MAX.SPEED : 4000 rpm
GEAR RATIO : 1:1
WEIGHT : 7.2Kg




REFERENCE DRAWING

CUSTOMER : FAR HYDRAULICS

1. Direction of rotation same as machine spindle
2. Stop block design on machine head is based on machine details

Heat treatment	Hardness	Case depth
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Semi product;	Final size:	Material:	Qty:	weight:	Scale:																																																																																																								
<table border="1"> <tr> <td>IS 2102-1969 GENERAL TOLERANCE Where not specified</td> <td>Alterations</td> <td>Advice no</td> <td>Description</td> <td>No of places</td> <td>Old no</td> <td>Name</td> <td>Date</td> </tr> <tr> <td>Linear dimension over upto Tol.</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>0.5 6 ±0.1</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>6 30 ±0.2</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>30 120 ±0.3</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>120 315 ±0.5</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>315 1000 ±0.8</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>1000 2000 ±1.2</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Angular dimension over upto Tol.</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>0 10 ±1</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>10 50 ±30</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>50 120 ±20</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>120 400 ±10</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </table>						IS 2102-1969 GENERAL TOLERANCE Where not specified	Alterations	Advice no	Description	No of places	Old no	Name	Date	Linear dimension over upto Tol.								0.5 6 ±0.1								6 30 ±0.2								30 120 ±0.3								120 315 ±0.5								315 1000 ±0.8								1000 2000 ±1.2								Angular dimension over upto Tol.								0 10 ±1								10 50 ±30								50 120 ±20								120 400 ±10							
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