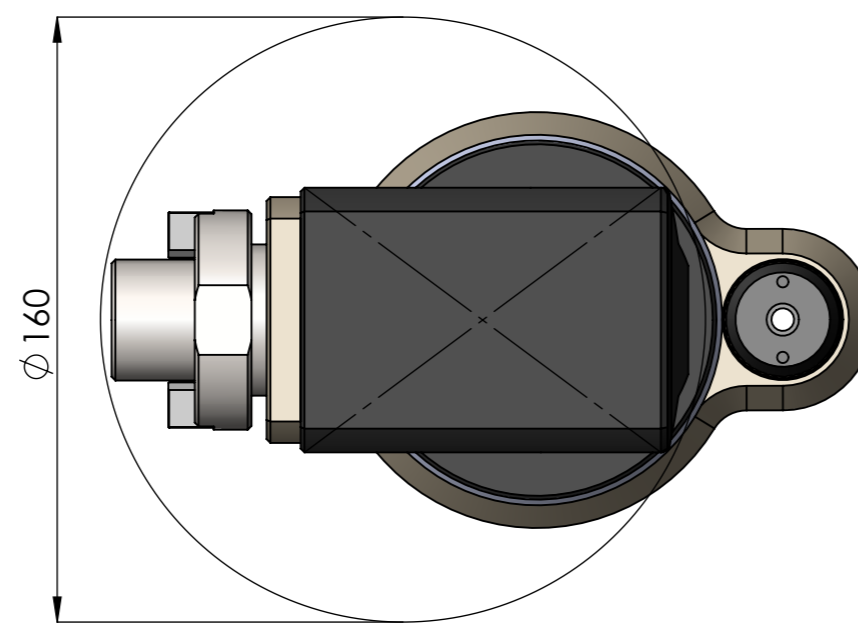
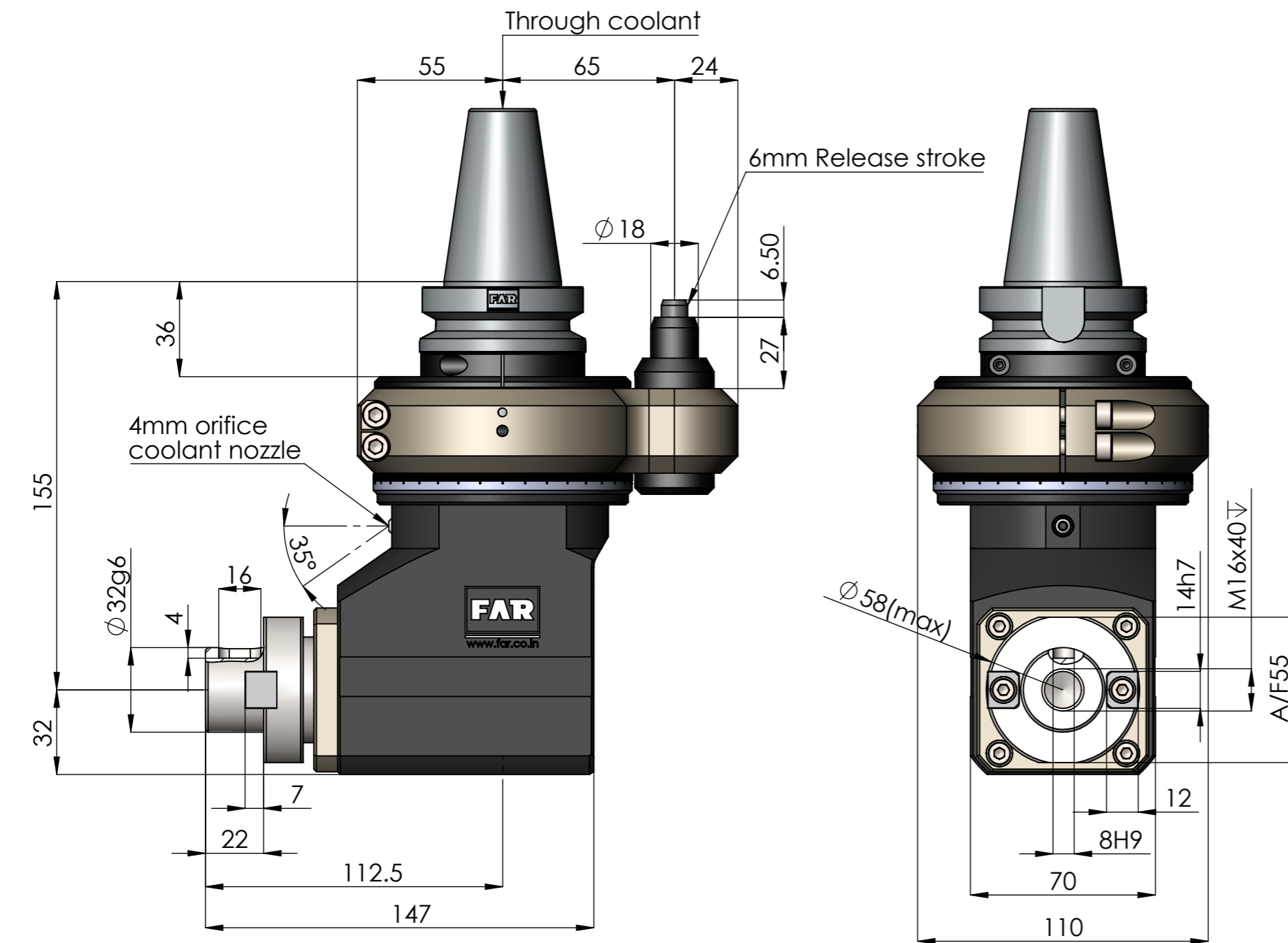


IF IN DOUBT ASK.
DO NOT MEASURE DRAWING

Surface finish
Ra value-
Roughness value no



MA32-BT40	
Output	Mill arbor-32
Input shank	BT40
Gear ratio	1:1
Speed	2500 RPM
Torque	35 Nm
Max coolant pressure	5 BAR
Weight	6.8 kG

- Note:
1. Direction of rotation same as machine spindle
 2. Stop block design on machine head is based on machine details
 3. All dimenstions are in 'mm'

Semi product;	Final size:	Material:	Qty:	weight:	Scale:																												
<table border="1"> <thead> <tr> <th>Linear dimension over</th> <th>upto</th> <th>Tol.</th> </tr> </thead> <tbody> <tr> <td>0.5</td> <td>6</td> <td>±0.1</td> </tr> <tr> <td>6</td> <td>30</td> <td>±0.2</td> </tr> <tr> <td>30</td> <td>120</td> <td>±0.3</td> </tr> <tr> <td>120</td> <td>315</td> <td>±0.5</td> </tr> <tr> <td>315</td> <td>1000</td> <td>±0.8</td> </tr> <tr> <td>1000</td> <td>2000</td> <td>±1.2</td> </tr> </tbody> </table>						Linear dimension over	upto	Tol.	0.5	6	±0.1	6	30	±0.2	30	120	±0.3	120	315	±0.5	315	1000	±0.8	1000	2000	±1.2							
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No of sheets				Sheet no																													

Heat treatment	Hardness	Case depth
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