# **General purpose Sealants**

#### **Description**

**NEXO SEAL GENERAL PURPOSE SEALANT** is a high-quality multipurpose non-sag Acrylic sealant that on exposure to atmosphere forms a durable elastomeric Compound. NEXO SEAL GENERAL PURPOSE SEALANT is manufactured in strict quality assurance systems and with the responsible care program.

## A Green Building Product with Zero Percent VOC

# **Main Applications**

**NEXO SEAL GENERAL PURPOSE SEALANT** bonds well to a wide variety of substrates and are suitable for making permanent elastic seals of high adhesive strength.

- · joints around window, door frames,
- Wood, Concrete, Granite,
- Aluminum, G I Sheet, M. S. Panel,
- Machinery Surface, Tiles, Coating,
- POP, U.B. Coat.
- skirting boards
- Walls and ceilings.
- External and internal crack filler.
- Concrete Expansion joints.

# FEATURES AND BENEFITS

- One pack formulation.
- Elastic.
- Odour Less.
- Resistant to ageing and weathering exposure.
- Non-Corrosive.
- Can be over painted.
- Can be sanded.
- Bonds well to a wide variety of substrates.
- Excellent adhesion.

#### **Technical Data**

# **Technical Product Data (Typical Values)**

Chemical base		Acrylic	
Colour		White/ Black/Grey	
Appearance		Thixotropic Paste	
Cure Mechanism		Air Drying	
Curing Speed		4 mm/24 hours	
Density (Uncured)		1.2	
Non-Sag Properties		Good	
Application temperature		5°C to 40°C	
Track free time		15 min	
Open time		30 min	
Drying time		24 Hr	
Shrinkage		15 % maximum	
Shore A-hardness		30-40 approx.	
Tensile Strength		10-12 Kg/cm <sup>2</sup>	
Elongation at break		300%	
Service temperature Short term	Permanent	5°C to 80°C	
Shelf life (Storage below 27°C)		6 month	



#### Colour

White, other available on request

#### **Chemical Resistance**

NEXO SEAL General Purpose sealant is resistant to fresh water, seawater, diluted acids and caustic solution; temporarily resistant caustic solution; mineral oils, vegetable and animal fats and oils; not resistant to organic acids, alcohol, solvents concentrated mineral acids and caustic solution or solvents. The above information is offered for general guidance only. Advice on specific application will be given on request.

## **Method of Application**

Surface preparation: Surfaces must be clean, dry and free from all traces of grease, oil and dust. As a rule, The substrates must be prepared in accordance with the instruction given in.

# **Application**

Cut the Tip of Cartridge and fix the Nozzle. Use Cartridge Gun and apply whenever required.

Sausage: Place sausage in the application gun and ship of the closure clip. Cut of the tip of the nozzle to suit Joint width and apply the sealant should be applied with sufficient pressure to the required gap while application with pneumatic gun pressure has to be regulated as per operator skill and requirement.

Do not apply at temperatures below  $0^{\circ}\text{C}$  or Above  $40^{\circ}\text{C}$  temperature for substrate and Sealant is between  $15^{\circ}\text{C}$  and  $25^{\circ}\text{C}$ .

# **Tooling and Finishing**

Tooling and finishing must be carried out within the tack - free time of the sealant. Other finishing agent or lubricants must be tested for suitability/compatibility.

#### Removal

Uncured NEXO SEAL Sealant can be removed from tools and equipments with or another suitable solvent. Once cured, the material can only be removed mechanically.

Hands and exposed skin should be washed immediately using any hand clean towel or a suitable industrial hand cleaner and water. Do not use solvents or petrochemical solvents.

## **Over Painting**

The paint must be tested for compatibility by carrying out preliminary trials. It should understand that the hardness and film thickness of the paint may impair the elasticity of the sealant and lead to cracking of the paint film.

#### **Further information**

Copies of the following publication are available on requests: Material Safety Data Sheets.

# **Packaging Information**

Sausage: 310 ml

# **Storage Life**

4 months in original unopened packaging stored in a cool, dry place out of direct sunlight. Should be stored below  $27^{\circ}$  C

# **Health and Safety**

No particular hazards with this product but please consult Material Safety Data Sheet for full information.

#### **Important**

For information and advice regarding transportation, handling storage and disposal of chemicals products, users should refer to the actual Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

## **Quantity Estimator**

Joint Size (n	ım) Met	res/kg
6 x 6	17	
9 x 6	11	
12 x 6	8	
18 x 10	3.5	
25 x 10	2.5	

## **Technical Support**

NEXO SEAL provides technical advisory service supported by teams of specialists in the field.



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